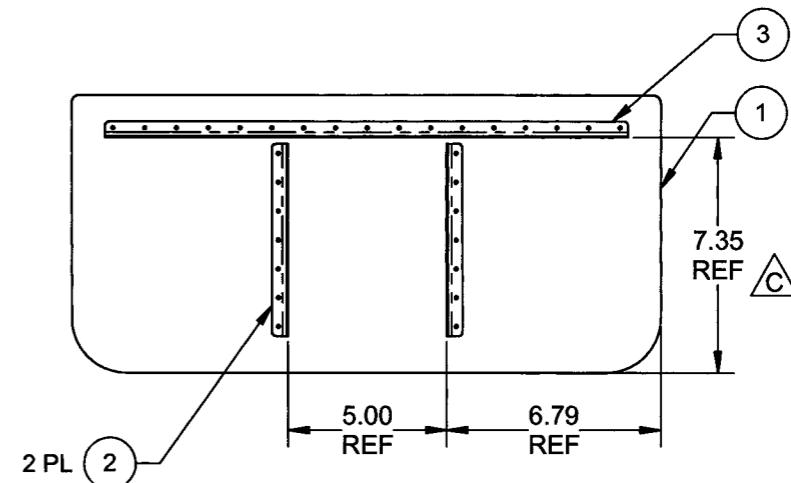
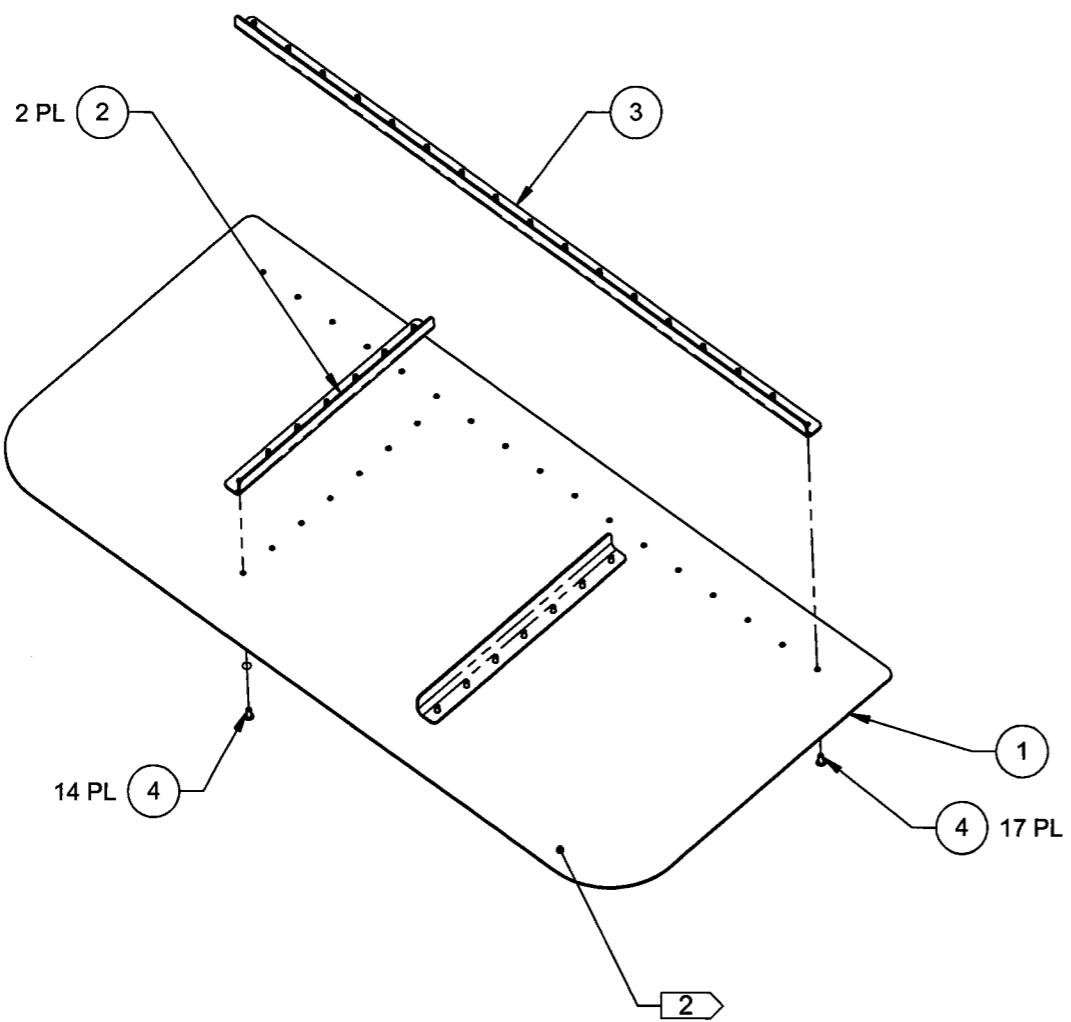


8 7 6 5 4 3 2 1

ITEM	QTY -041	P/N	DESCRIPTION
X	D5744-041	PA100 CLOSE OUT PLATE ASSY	
1	1	D5744-1	PA100 CLOSE OUT PLATE
2	2	D5744-5	STIFFENER, ANGLE
3	1	D5744-7	STIFFENER, ANGLE
4	31	MS20470AD3-4	RIVET, SOLID, PAN HEAD



D5744-041 PA100 CLOSE OUT PLATE ASSY

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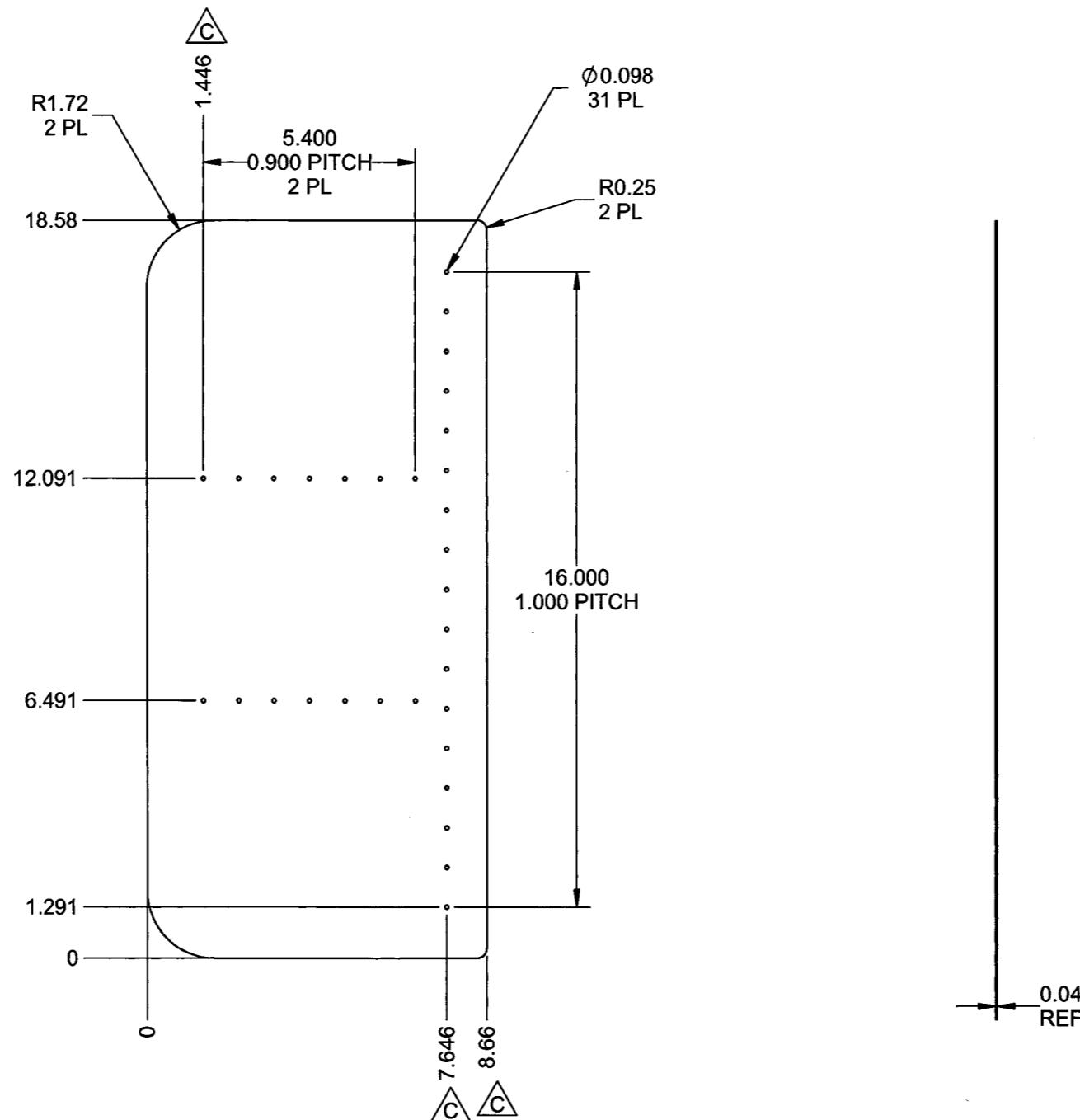
2020 FEB 18
ECN 2020.519 9

APPROVED

C	REVISED DIMENSIONS, ZN B2-1, B5-2	VS	20.02.11
B	REVISED D5744-1/3 (SHEET 2 & 3); ADDED D5744-9 (SHEET 6)	VS	20.01.17
A	NEW ISSUE	RF	19.12.13
REV.	DESCRIPTION		
DESIGN	RF	DART AEROSPACE LTD	
DRAWN	VS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	DD	D5744	SHEET 1 OF 6
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	PA100 CLOSE OUT PLATE	NTS
DATE	20.02.11	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5744-041" PER QSI 044 6.1
- 7) WEIGHT 0.72 LBS



D5744-1 PA100 CLOSE OUT PLATE

NOTES:

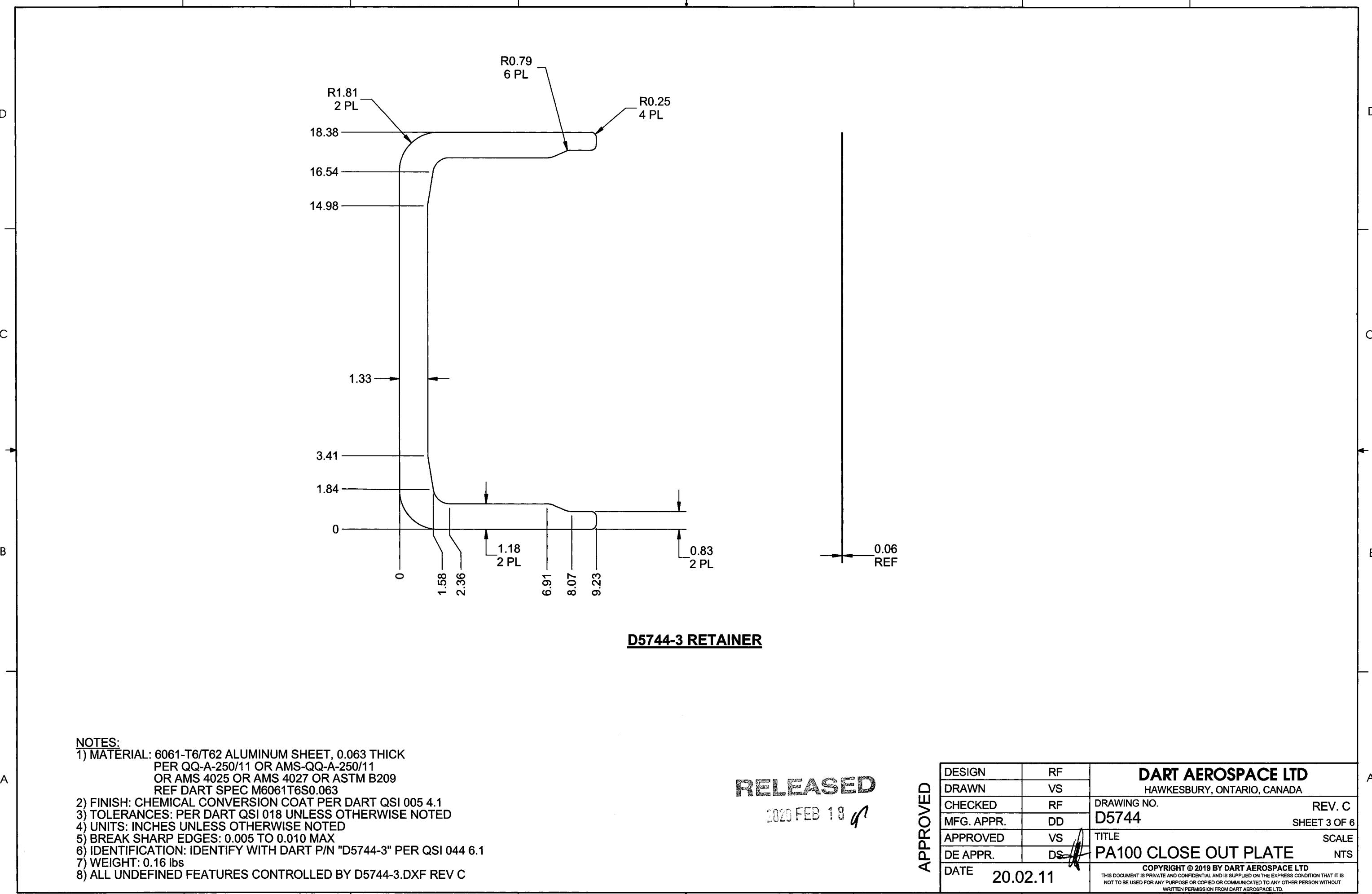
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040 THICK PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 REF DART SPEC M6061T6S0.040
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
- 7) WEIGHT: 0.16 lbs
- 8) ALL UNDEFINED FEATURES CONTROLLED BY D5744-1.DXF REV C

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2020 FEB 18 q

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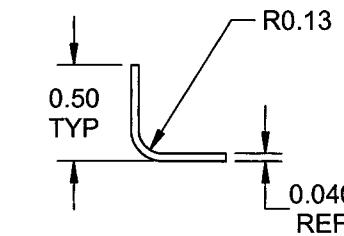
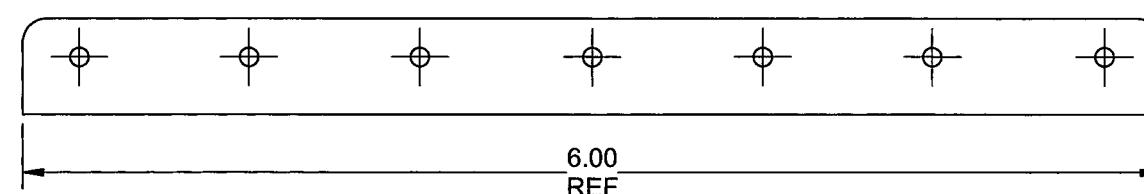
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	VS	
CHECKED	RF	DRAWING NO.
MFG. APPR.	DD	D5744
APPROVED	VS	REV. C
DE APPR.	DS	SHEET 2 OF 6
DATE	20.02.11	TITLE PA100 CLOSE OUT PLATE SCALE NTS
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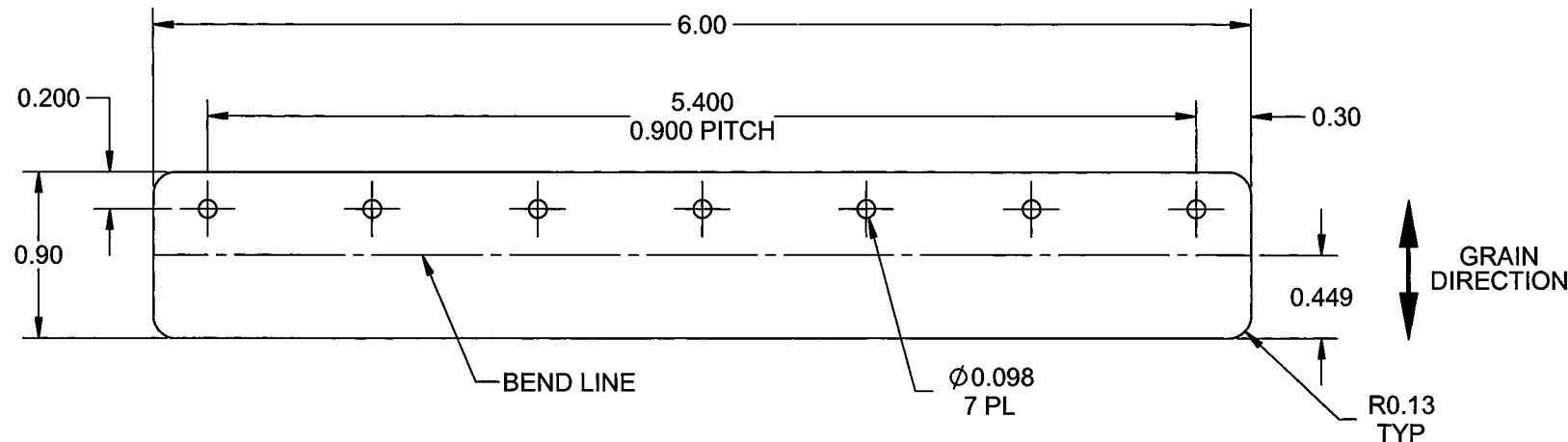
8 7 6 5 4 3 2 1

D

D



D5744-5 STIFFENER, ANGLE



D5744-5F FLAT PATTERN
STIFFENER, ANGLE

- NOTES:
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S0.040
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
 - 7) WEIGHT: 0.02 lbs

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DESIGN	RF
DRAWN	VS
CHECKED	RF
MFG. APPR.	DD
APPROVED	VS
DE APPR.	DS
DATE	20.02.11

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
D5744
REV. C
SHEET 4 OF 6

TITLE
PA100 CLOSE OUT PLATE
SCALE
NTS

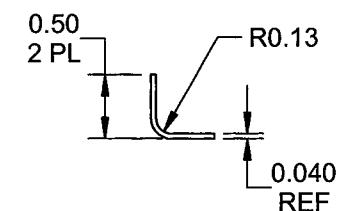
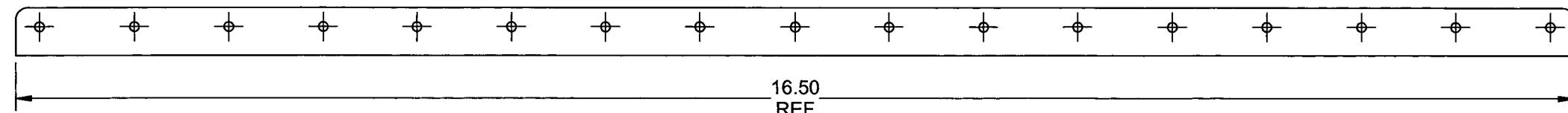
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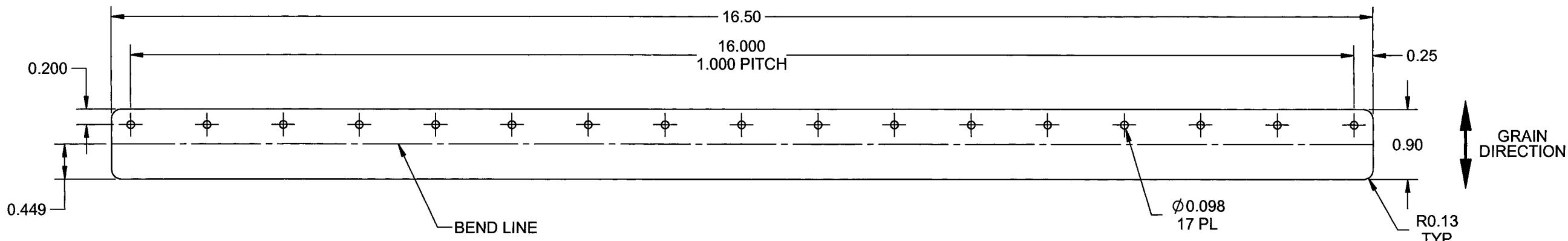
8 7 6 5 4 3 2 1

D

D



D5744-7 STIFFENER, ANGLE



D5744-7F FLAT PATTERN
STIFFENER, ANGLE

- NOTES:
 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040 THICK
 PER QQ-A-250/11 OR AMS-QQ-A-250/11
 OR AMS 4025 OR AMS 4027 OR ASTM B209
 REF DART SPEC M6061T6S0.040
 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
 7) WEIGHT: 0.06 lbs

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2020 FEB 18 17

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DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	VS	
CHECKED	RF	
MFG. APPR.	DD	
APPROVED	VS	TITLE PA100 CLOSE OUT PLATE
DE APPR.	DS	SCALE NTS
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REV. C
SHEET 5 OF 6

SCALE
NTS

8 7 6 5 4 3 2 1

D

D

C

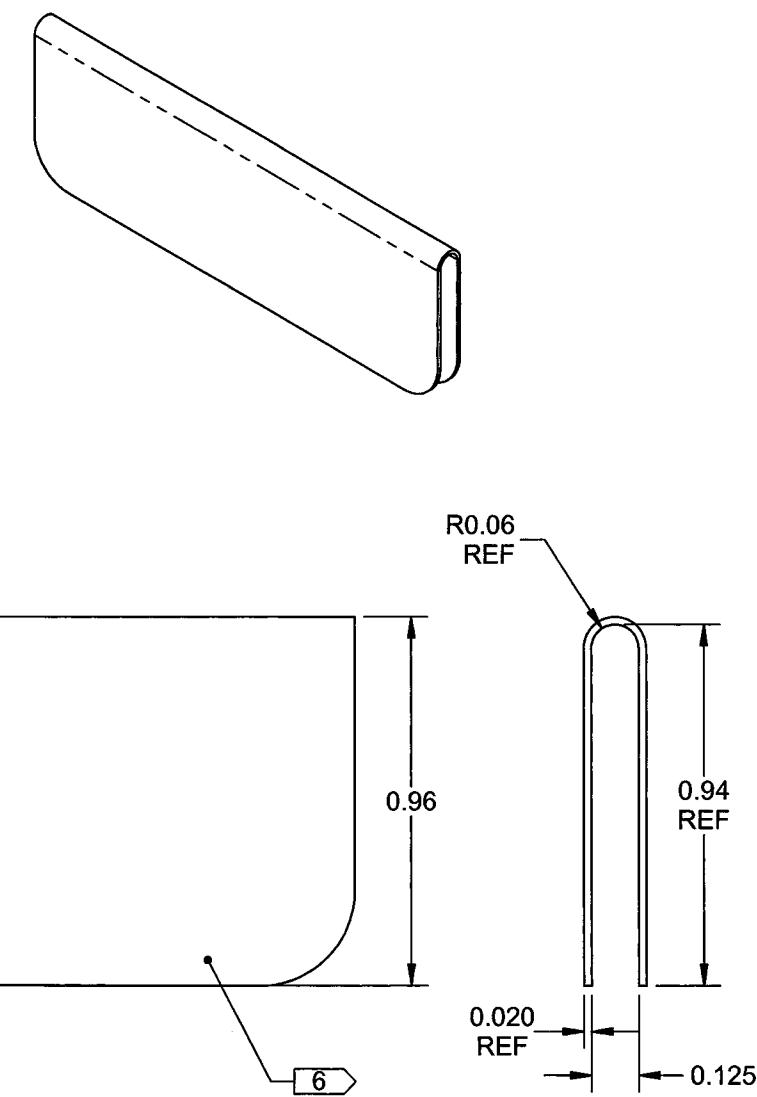
C

B

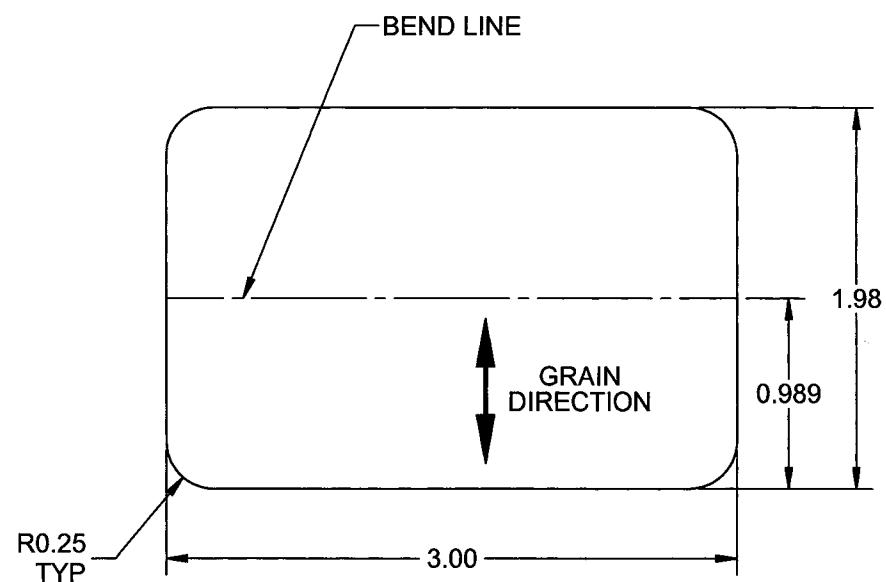
B

A

A



D5744-9 BLANKING PLATE
MAKE FROM D5744-9F



D5744-9F FLAT PATTERN

- NOTES:
- 1) MATERIAL: AISI 303/304/316 STAINLESS STEEL ANNELED 2B FINISH, 0.020 THK
PER MIL-S-5059 OR ASTM A240 OR ASME SA 240
REF DART SPEC M303S25GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.03 lbs

RELEASED

2020 FEB 18 *g*

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DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	VS	
CHECKED	RF	
MFG. APPR.	DD	
APPROVED	VS	DRAWING NO. D5744
DE APPR.	DS	REV. C SHEET 6 OF 6
DATE	20.02.11	TITLE PA100 CLOSE OUT PLATE
		SCALE NTS

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8 7 6 5 4 3 2 1